1. Attach supports to both ends of tail section and to one end of intermediate sections. Hand tighten bolts only at this time.
2. Adjust elevation to required height.

**Conveyor Set-up**
1. Mark a chalk line on floor to locate center of the conveyor.
2. Place the tail section in position.
3. Install remaining sections placing end without support on extend support of previous section.
4. Fasten sections together with butt couplings and pivot plates. Hand tighten bolts only at this time.
5. Ensure that conveyor is level across width and length of unit. Adjust supports as necessary.
6. Ensure that conveyor section is square, measuring from corner to corner.
7. Tighten all butt coupling and support mounting bolts and lag conveyor to floor.

### Gravity Installation Information

#### 1 3/8 Gravity Hook Connection

**Gravity Spare Parts**

<table>
<thead>
<tr>
<th>SSR</th>
<th>SAR</th>
<th>138 Galvanized Roller</th>
<th>138 Aluminum Roller</th>
<th>Coupling Hook (Specify Right or Left)</th>
<th>1/2&quot; Dia x 9/16&quot; Lg Shoulder Bolt</th>
<th>Butt Coupling Angle (Specify Right or Left)</th>
<th>1.9&quot; OD Unplated Roller Assembly</th>
<th>1.9&quot; OD Galvanized Roller Assembly</th>
<th>Butt Coupling Angle</th>
<th>25 Roller Assembly</th>
<th>Skatewheel - Steel</th>
<th>Skatewheel - Aluminum</th>
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</thead>
<tbody>
<tr>
<td>19SR</td>
<td>19GSR</td>
<td>B-03935-BRx8</td>
<td>G-00436-BRx8</td>
<td>G-00207</td>
<td>042.9195</td>
<td>G-02907</td>
<td>B-03961-BRx8</td>
<td>B-03922-BRx8</td>
<td>G-00656-H</td>
<td>G-00472-BRx8</td>
<td>013.101</td>
<td>013.102</td>
</tr>
</tbody>
</table>

**Note:** When installing ceiling hanger rods in an existing building, all methods of attachment must comply with local building codes.